

Select The Right Product

Interior Applications- 1000, 2000, 3000, 4000, 6000, 7000

Exterior Applications-2000, 3000, 4000, 5000, 8000, 9000, 10000, 11000

PROPERTY	1000	2000	3000	4000	5000	6000	7000	8000	9000	10000	11000
Hardness	E	E	G	VG-E	VG	VG	E	G	VG	VG	VG
Flexibility	E	P	G	VG	E	E	E	E	E	E	E
Overbake Stability	P	E	E	VG	E	VG	P	G	E	VG	VG
Exterior Durability	No	P-E	P-E	P-E	E	No	No	E	E	S	HP
Corrosion Protection	E	VG	G	E	VG	VG	E	VG	VG	E	E
Chemical Resistance	E	E	G	VG	VG	VG	E	G	VG	VG	VG
Application Properties	VG	G	G	VG	VG	E	VG	G	E	VG	VG

P=Poor G=Good VG=Very Good E=Excellent S=Superior (AAMA 2604) HP=Highest Performance (AAMA 2605)

THE FIRST NUMBER IS THE RESIN TYPE

- 1=Low Cure
- 2=Acrylic
- 3=High Temperature
- 4=Specialty
- 5=Alt. Cure
- 6=Hybrids
- 7=Epoxy
- 8=Urethane
- 9=TGIC
- 10=AAMA 2604
- 11=AAMA 2605

EXAMPLE
9801/1000

THE FOURTH NUMBER IS THE SURFACE APPEARANCE

- 0=Smooth
- 1=Metallic
- 2=Sand
- 3=Orange Peel
- 4=Vein
- 5=Hammerstone
- 6=Multi-color
- 7=Wrinkle

EXAMPLE
9801/1000

THE SECOND NUMBER IS THE 60° GLOSS READING

- 0=0-9
- 1=10-19
- 2=20-29
- 3=30-39
- 4=40-49
- 5=50-59
- 6=60-69
- 7=70-79
- 8=80-89
- 9=90+

EXAMPLE
9801/1000

THE LAST SERIES CORRESPONDS TO THE RAL COLOR SYSTEM

- 0000=Clears & Metallics
- 1000=Yellows & Beiges
- 2000=Oranges
- 3000=Reds
- 4000=Violets
- 5000=Blues
- 6000=Greens
- 7000=Greys
- 8000=Browns
- 9000=Blacks & Whites

EXAMPLE
9801/1000

THE THIRD NUMBER IS THE CURE RESPONSE

- (Time at metal temperature for full cure)
- 0=12 min. @ 400°F
 - 1=10 min. @ 400°F
 - 2=10 min. @ 375°F
 - 3=10 min. @ 350°F
 - 4=10 min. @ 325°F
 - 5=10 min. @ 300°F
 - 6=10 min. @ 275°F
 - 7=10 min. @ 250°F

EXAMPLE
9801/1000

Other Stock Programs Available



Super Durable, RAL Colors



Architectural Coatings



Metallic Effects